# Large particles - Gentle Handling

## Alfa Laval Unique Mixproof Large Particle Valve (Unique LP)

### Concept

This Unique Mixproof LP valve is based on the well proven and exceptionally flexible design of the Unique Mixproof valves. The valves are designed for gentle handling of the product containing large particulates up to 1%" (45 mm) or products with high viscosity.

### Working principle

Unique Mixproof LP is remote-controlled by means of compressed air. The valve is a normally closed (NC) valve. It is as standard supplied seat lift, which enables handling of two different products at the same time, or safe handling of one product while seat-lift cleaning operations are being conducted in the other portion of the valve – all without any risk of cross-contamination.

The 6" valve is as standard also equipped with balanced lower plug to protect against the effects of high pressure and water hammer. The 4" valve is, in order to accommodate  $1\frac{1}{2}$ " (45mm) particles, not supplied with balanced lower plug. The 4" is however as standard equipped with a boost actuator to accommodate a product pressure of up to 10 bar.



Max. product pressure: .1000 kPa (10 bar)
Min. product pressure: .Full vacuum.

Temperature range: . . . . -5 °C to +125 °C (Depending on elastomer

type)

Air pressure: .......Max. 8 bar





### Materials

Product wetted steel

parts: . . . . . . . . 1.4404 (316L)
Other steel parts: . . . . 1.4301 (304)
External surface finish . Semi-bright (blasted)

Internal surface finish  $\,$  . . Bright (polished), Ra < 1.6  $\mu\text{m}$ 

Product wetted parts: . EPDM

Other seals:

CIP seals: . . . EPDM
Actuator seals: . . . NBR
Guide strips . . . . PTFE

### Availability

This LP edition of the Unique Mixproof valve is a high-end valve with regards to process security as well as from a hygienic point of view. The Unique Mixproof LP valve is available in 4" and 6" sizes.

### Options

- Male parts or clamp liners in accordance with required standard.
- Control and Indication: ThinkTop or ThinkTop Basic.
- Side indication for detection of upper seat lift
- Product wetted seals in HNBR, NBR or FPM

# TYPE 12-00 TYPE 12-90 TYPE 22-90 TYPE 22-90 TYPE 22-90

Valve body combinations

### Pressure drop/capacity diagrams

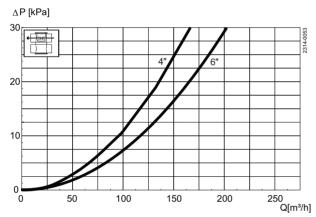


Fig. 2. Pressure drop/capacity diagram, upper bodies.  $\Delta P$  [kPa]

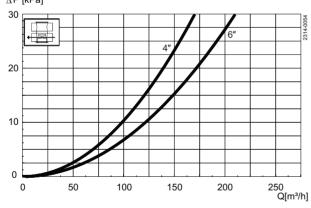


Fig. 4. Pressure drop/capacity diagram, lower body.

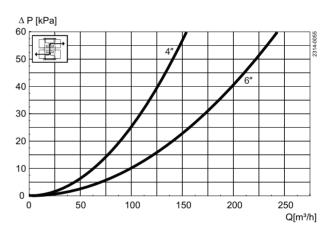


Fig. 3. Pressure drop/capacity diagram, between bodies.

### Note

For the diagrams the following applies:

Medium: Water (20 °C).

Measurement: In accordance with VDI 2173.

### Air and CIP consumption

Size		OD	OD		
		4"	6"		
Kv-value					
Upper Seat-lift	[m <sup>3</sup> /h]	3.2	7.1		
Lower Seat-lift	[m <sup>3</sup> /h]	2.9	6.0		
Air consumption					
Upper Seat-lift	* [n litre]	0.62	0.62		
Lower Seat-lift	* [n litre]	0.21	0.21		
Main Movement	* [n litre]	3.54	3.54		

### Note

### Formula to estimate CIP flow during seat lift:

(for liquids with comparable viscosity and density to water):

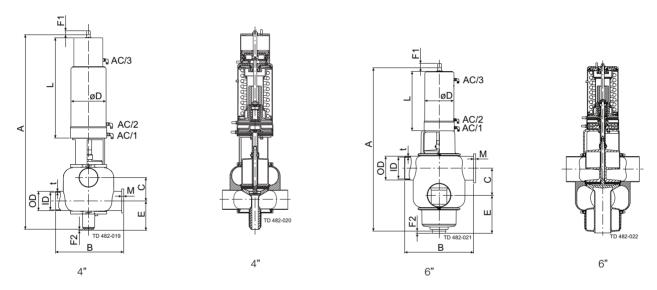
 $Q = Kv \cdot \sqrt{\Delta} p$ 

 $Q = CIP - flow (m^3/h).$ 

Kv = Kv value from the above table.

 $\Delta$  p = CIP pressure (bar).

### Dimensions



Size	4"	6"
A	1038.00	1002.00
В	350.00	440.00
**C	123.60	172.67
OD	101.60	152.40
ID	97.60	146.86
t	2.00	2.77
E	166.00	211.00
F1	75.00	75.00
F2	5.00	5.00
øD	186.00	186.00
L	534.00	379.00
M/Tri-clamp	21.00	38.60
Weight (kg)	64.90	86.20

### NOTE!

 $C = \frac{1}{2}ID_{-upper} + \frac{1}{2}ID_{-lower} + 26mm.$ 

<sup>\* [</sup>n litre] = volume at atmospheric pressure

<sup>\*\*</sup>The measure C can always be calculated by the formula

# Large Particle - Gentle Handling

# Alfa Laval Unique Mixproof Large Particle Valve (Unique LP-F)

### Concept

This Unique Mixproof LP-F valve is based on the well proven and exceptionally flexible design of the Unique Mixproof valves. The valves are designed for gentle handling of the product containing large particulates up to 45 mm or products with high viscosity.

Additional to the Unique Mixproof Large Particle valve (LP) the LP-F is equipped with a lower flush to enable 100% cleanability of the lip seal in the lower sealing element through seat-lift cleaning alone. This an improved performance compared to Spiral clean on the lower plug and reduces the need for additional utility installations for external CIP.

### Working Principle

Unique Mixproof LP-F is remote-controlled by means of compressed air. The valve is a normally closed (NC) valve. It is as standard supplied seat lift, which enables handling of two different products at the same time, or safe handling of one product while seat-lift cleaning operations are being conducted in the other portion of the valve – all without any risk of cross-contamination. The 6" valve is as standard also equipped with balanced lower plug to protect against the effects of high pressure and water hammer. The 4" valve is, in order to accommodate 45mm particles, not supplied with balanced lower plug. The 4" is however as standard equipped with a boost actuator to accommodate a product pressure of up to 10 bar. When seat lift of the lower plug is performed the valve will simultaneously clean the lower plug seal as well as the lover sealing element lip seal.

### Technical Data

Max. product pressure: .1000 kPa (10 bar)
Min. product pressure: .Full vacuum.

Temperature range: . . . . -5 °C to +125 °C (Depending on elastomer

type)

(For higher temperatures, please contact

Alfa Laval)

Air pressure: .......Max. 8 bar





### Materials

Product wetted steel

parts: . . . . . . . . 1.4404 (316L)
Other steel parts: . . . 1.4301 (304)
External surface finish . Semi-bright (blasted)
Internal surface finish . . Bright (polished), Ra < 1.6 µm

Product wetted parts: . EPDM

Other seals:

CIP seals: . . . EPDM
Actuator seals: . . . NBR
Guide strips . . . . PTFE

**Availability**This LP-F edition of the Unique Mixproof valve is a high-end valve with regards to process security as well as from a hygienic point of view. The Unique Mixproof LP-F valve is available in 4" and 6" sizes.

### Options

- Male parts or clamp liners in accordance with required standard.
- Control and Indication: ThinkTop or ThinkTop Basic.
- Side indication for detection of upper seat lift
- Product wetted seals in HNBR, NBR or FPM

# Valve body combinations TYPE 11-180 TYPE 11-270 TYPE 12-00 TYPE 12-90 TYPE 21-00 TYPE 21-90 TYPE 22-00 TYPE 22-90

### Pressure drop/capacity diagrams

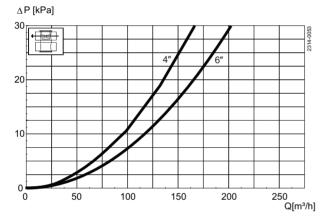


Fig. 2. Pressure drop/capacity diagram, upper bodies.  $\Delta P [kPa]$ 

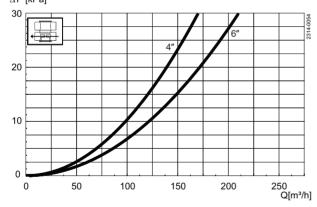


Fig. 4. Pressure drop/capacity diagram, lower body.

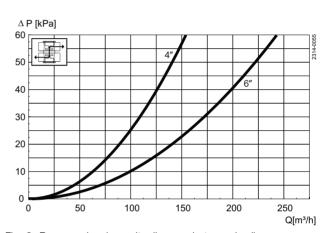


Fig. 3. Pressure drop/capacity diagram, between bodies.

For the diagrams the following applies:

Medium: Water (20 °C).

Measurement: In accordance with VDI 2173.

### Air and CIP consumption

0'		OD	OD		
Size		4"	6"		
Kv-value					
Upper Seat-lift	[m <sup>3</sup> /h]	3.2	7.1		
Lower Seat-lift	[m <sup>3</sup> /h]	3.9	8.9		
Air consumption					
Upper Seat-lift	* [n litre]	0.62	0.62		
Lower Seat-lift	* [n litre]	0.21	0.21		
Main Movement	* [n litre]	3.54	3.54		

### Note

### Formula to estimate CIP flow during seat lift:

(for liquids with comparable viscosity and density to water):

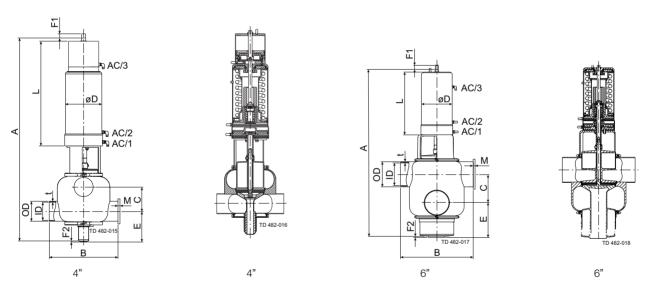
 $Q = Kv \cdot \sqrt{\Delta} p$ 

 $Q = CIP - flow (m^3/h).$ 

Kv = Kv value from the above table.

 $\Delta$  p = CIP pressure (bar).

### Dimensions [mm]



Size	4"	6"
A	1038.00	1002.00
В	350.00	440.00
**C	123.60	172.67
OD	101.60	152.40
ID	97.61	146.86
t	2.00	2.77
E	166.00	210.80
F1	75.00	75.00
F2	5.00	5.00
øD	186.00	186.00
L	534.00	379.00
M/Tri-clamp	21.00	38.60
Weight (kg)	64.90	86.20

### NOTE!

 $C = \frac{1}{2}ID_{-upper} + \frac{1}{2}ID_{-lower} + 26mm.$ 

<sup>\* [</sup>n litre] = volume at atmospheric pressure

<sup>\*\*</sup>The measure C can always be calculated by the formula

# One for All - Unique Mixproof

## Alfa Laval Unique Mixproof Tank Outlet Valve (Unique-TO)

### Concept

The exceptional concept of this mixproof valve is characterized by excellent unmatched flexibility - yet still being very simple. The modular design gives you the perfect valve for your exact needs in all mixproof tank outlet operations allowing two different products in pipeline and

### Working Principle

Unique is remote-controlled by means of compressed air. The valve is a normally closed (NC) valve.

The valve has two independent plug seals, forming a leakage chamber. In the leakage chamber there is only atmospheric pressure during every working condition. In case of rare accidental leaking of product, this will flow into the leakage chamber and be discharged through the leakage outlet. When the valve is open, the leakage chamber is closed. The product can then flow from tank to pipeline.

The valve is water hammer protected in the pipeline due to the balanced plug that prevent the plug from closing too fast, when closing in the direction of product flow.

The valve can be cleaned to any level according to the needs in the specific process. There is virtually no spillage of product when operating the valve.

### **TECHNICAL DATA**

Max. product pressure in

Min. product pressure: .Full vacuum.

Temperature range: ....-5°C to +125°C (Depending on rubber

quality)

Air pressure: ........Max. 800 kPa (8 bar).





### PHYSICAL DATA

Product wetted steel parts: .... 1.4404 (316L). Other steel parts: ..... 1.4301 (304).

Surface finish - choose from the following:

Internal/external Matt (blasted) ..... Ra<1.6 Internal Bright (polished) . . . . . . . . . Ra<0.8 Internal/external Bright (internal polished) . . Ra<0.8 Note! The Ra values are only for the internal surface.

Product wetted seals: .... EPDM.

Other seals:

CIP seals: . . . . . . . . . . . . EPDM. Actuator seals: . . . . . . . . NBR. Guide strips: . . . . . . . . . PTFE

### Valve Body Combinations



Type 20



### Standard design

The valve consists of one valve body, which is connected to either a tank flange or a stub flange with a clamp.

The body can be turned in any position if the clamp is slightly loosened. The tank flange is welded directly into the tank. (Important! Observe welding guideline in instruction manual).

The tank flange is supplied with TÜV approval AD 2000 and inspection certificate 3.1 according to EN10204.

The design allows the Unique-TO to be installed in a horizontal position.

### SpiralClean

The Alfa Laval SpiralClean system to clean the balanced plug and leakage chamber.

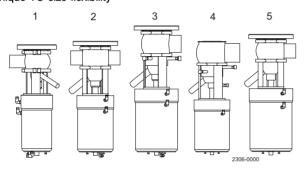
The system cleans more efficiently, uses less cleaning fluid by ensuring that a directional flow of CIP fluid reaches all the surfaces in much less time than with conventional systems.

### Selection guide

The drawings below gives an overview of all options when choosing the valve to fit your process, thus demonstrating the actual flexibility of the Unique Mixproof tank outlet valve.

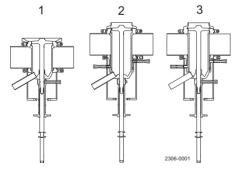
The Unique-TO concept offers balanced plug in pipe line, seat lift, CIP for the plugs and leakage chambers and any combination in between.

### Unique-TO size flexibility



- DN50 with tank flange, group 3 actuator including seat lift and seat push
- ISO63.5 (2½") with tank flange, group 4 basic actuator including seat lift and seat push
- 3. ISO76.1 (3") with spiral on upper balanced plug and tank flange, group 5 basic actuator including seat lift and seat push
- DN150 with spiralclean on leakage chamber upper balanced plug and group 4 basic actuator
- 5. ISO 63.5 (2½") with tank flange, group 4 basic actuator including seat lift

### Unique-TO hygienic flexibility (spiral clean options)



- 1. External CIP of leakage chamber
- 2. External CIP of upper balanced plug
- 3. External CIP cleaning of leakage chamber and upper balanced plug

### Standard configurations

To assist you in the selection we have included some standard configurations:

- Unique-TO
- Unique-TO with external cleaning.

You can either choose these directly or add additional features ensuring that the valve suits your specific needs.

**Unique-TO** meets the typical demands of a process valve in the food and drink industry.

- Actuator with seat lift integrated.
- Standard balanced plug in pipeline.

**Unique-TO with external cleaning** meets the highest demands for hygienic processing.

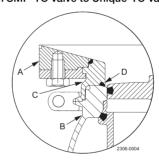
- Actuator with seat lift integrated.
- Standard balanced plug in pipeline.
- SpiralClean of leakage chamber and balanced plug

### Options

- Male parts or clamp liners in accordance with required standard.
- Control and Indication: IndiTop, ThinkTop or ThinkTop Basic.
- Side indication for detection of upper seat lift
- Product wetted seals in HNBR, NBR or FPM
- Various internal/external surface finish
- 3A (hygienic standard) on request
- Blind flange
- Conversion flange that enables replacement of an SMP-TO valve though reusing the existing SMP-TO tank flange see fig. 1.
- Tank connection supplied separately

Fig. 1

Converting from SMP-TO valve to Unique-TO valve in tank flange



A. SMP-TO tank flange

B. Unique Mixproof TO valve

C. Conversion flange

D. O-ring for conversion flange

When Unique-TO is mounted on a SMP-TO flange via the Alfa Laval conversion flange add 28 mm to valve height dimensions (A1-A4)

Air-operated valves Upper and lower seat lift No SpiralClean Balanced upper Balanced lower (6" only) Product code: 5350 Material: 1.4404 (316L)
Connection: Welding ends
Seals: See below
Inside surface finish: Polished, Ra <1.6 µm
Outside surface finish: Blasted
Automation: Pneumatic NC

2.6

NBR	PPL	HNBR	PPL	EPDM	PPL	FPM	PPL	Size	Port	Body combination
	EUR		EUR		EUR		EUR		Angle	
0044000504	4000	0011000511	40700	0011000501	4000=	0011000501	40700	4.11	000	11-2 Ports
9614096501	10607	9614096511	10702	9614096521	10607	9614096531	10702	4"	00°	
9614096541	14346	9614096551	14562	9614096561	14346	9614096571	14562	6"	00°	
										TD449-381
9614096502	10607	9614096512	10702	9614096522	10607	9614096532	10702	4"	90°	
9614096542	14346	9614096552	14562	9614096562	14346	9614096572	14562	6"	90°	
9614096503	10607	9614096513	10702	9614096523	10607	9614096533	10702	4"	180°	11)449-362
9614096543	14346	9614096553	14562	9614096563	14346	9614096573	14562	6"	180°	
										TD449-383
9614096504	10607	9614096514	10702	9614096524	10607	9614096534	10702	4"	270°	
9614096544	14346	9614096554	14562	9614096564	14346	9614096574	14562	6"	270°	
										$-\left( \begin{array}{c} -\left( \begin{array}{c} +\\ -\end{array} \right) \end{array} \right)$
										TD449-384
							,			12-3 Ports
9614096505	10700	9614096515	10792	9614096525	10700	9614096535	10792	4"	00°	
9614096545	14505	9614096555	14722	9614096565	14505	9614096575	14722	6"	00°	
										TD449-385
9614096506	10700	9614096516	10792	9614096526	10700	9614096536	10792	4"	90°	
9614096546	14505	9614096556	14722	9614096566	14505	9614096576	14722	6"	90°	
										21-3 Ports
9614096507	10504	9614096517	10599	9614096527	10504	9614096537	10599	4"	00°	
9614096547	14264	9614096557	14482	9614096567	14264	9614096577	14482	6"	00°	
										TD449-387
9614096508	10700	9614096518	10792	9614096528	10700	9614096538	10792	4"	90°	
9614096548	14505	9614096558	14722	9614096568	14505	9614096578	14722	6"	90°	
										TD449-388
										22-4 Ports
9614096509	10894	9614096519	10989	9614096529	10894	9614096539	10989	4"	00°	
9614096549	14748	9614096559	14964	9614096569	14748	9614096579	14964	6"	00°	
										TD449-389
9614096510	10894	9614096520	10989	9614096530	10894	9614096540	10989	4"	90°	
9614096550	14748	9614096560	14964	9614096570	14748	9614096580	14964	6"	90°	
										TD449-390
			1		1				1	10449-390

Air-operated valves Upper and lower seat lift No SpiralClean Balanced upper Balanced lower (6" only) Product code: 5350 Material: 1.4404 (316L)
Connection: Welding ends
Seals: See below
Inside surface finish: Polished, Ra <1.6 µm
Outside surface finish: Blasted
Automation: Pneumatic NC

NBR	PPL EUR	HNBR	PPL EUR	EPDM	PPL EUR	FPM	PPL EUR	Size	Port Angle	Body combination
	LOIX		LOIX		LOIX		LOIX		7 tilgic	11-2 Ports
9614096601 9614096641	12405 16530	9614096611 9614096651	12498 16748	9614096621 9614096661	12405 16530	9614096631 9614096671	12498 16748	4" 6"	00°	TD493381
9614096602 9614096642	12405 16530	9614096612 9614096652	12498 16748	9614096622 9614096662	12405 16530	9614096632 9614096672	12498 16748	4" 6"	90°	TD443-382
9614096603 9614096643	12405 16530	9614096613 9614096653	12498 16748	9614096623 9614096663	12405 16530	9614096633 9614096673	12498 16748	4" 6"	180° 180°	TD469-383
9614096604 9614096644	12405 16530	9614096614 9614096654	12498 16748	9614096624 9614096664	12405 16530	9614096634 9614096674	12498 16748	4" 6"	270° 270°	TD469-384
							Г			12-3 Ports
9614096605 9614096645	12496 16691	9614096615 9614096655	12591 16907	9614096625 9614096665	12496 16691	9614096635 9614096675	12591 16907	4" 6"	00°	TD449-385
9614096606 9614096646	12496 16691	9614096616 9614096656	12591 16907	9614096626 9614096666	12496 16691	9614096636 9614096676	12591 16907	4" 6"	90°	
										21-3 Ports
9614096607 9614096647	12302 16450	9614096617 9614096657	12396 16666	9614096627 9614096667	12302 16450	9614096637 9614096677	12396 16666	4" 6"	00°	TD49-387
9614096608 9614096648	12496 16691	9614096618 9614096658	12591 16907	9614096628 9614096668	12496 16691	9614096638 9614096678	12591 16907	4" 6"	90°	TD-49-385
0014000000	10000	0014000010	40700	001400000	10000	001400000	40700	4"	000	22-4 Ports
9614096609 9614096649	12692 16933	9614096619 9614096659	12786 17150	9614096629 9614096669	12692 16933	9614096639 9614096679	12786 17150	4" 6"	00°	TD46-389
9614096610 9614096650	12692 16933	9614096620 9614096660	12786 17150	9614096630 9614096670	12692 16933	9614096640 9614096680	12786 17150	4" 6"	90°	TD449-300